

A Review: Performance Evaluation of Tiller Machines in Various Soil Types

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(Received: 26 August 2024, Accepted: 29 August 2024)

(5th International Conference on Engineering and Applied Natural Sciences ICEANS 2024, August 25-26, 2024)

ATIF/REFERENCE: Chakraborty, S. & Bhattacharjee, P. (2024). A Review: Performance Evaluation of Tiller Machines in Various Soil Types. *International Journal of Advanced Natural Sciences and Engineering Researches*, 8(7), 253-257.

Abstract – Tillage is a fundamental agricultural practice that significantly influences crop productivity and soil properties. Tillage is mechanized using equipment like ploughs, disc harrows, and rotary tillers, but their performance varies depending on soil type. This review critically examines the effectiveness of different tiller machines across various soil types, considering factors such as soil texture, moisture content, compaction, and organic matter. It evaluates the performance of tiller machines on sandy, clayey, loamy, and peat soils, highlighting their advantages, limitations, and optimal operating conditions. Additionally, the review explores the impact of tiller machine performance on crop yields, soil health, and overall agricultural sustainability.

Keywords: Agricultural Sustainability, Crop Productivity, Soil Health, Soil Texture, Tiller Machines.

I. INTRODUCTION

Tillage, a crucial agricultural practice, involves mechanically disturbing the soil to prepare it for planting. Although modern agricultural techniques offer alternatives like no-till farming, tillage remains vital for several reasons. It suppresses weeds by uprooting and burying them, reducing the need for herbicides and hand weeding. Tillage integrates organic matter into the soil, loosening it to promote root growth and seed germination, and breaks up compacted soil to enhance water infiltration and aeration, thereby improving nutrient uptake and root development. Additionally, tillage can disrupt pest life cycles by exposing them to predators or unfavorable conditions, reducing their populations. By incorporating crop residues into the soil, tillage accelerates decomposition and nutrient recycling, boosting soil organic matter and overall health. Tillage techniques such as ridging or furrowing can also aid in water management by improving drainage or retaining moisture, depending on the crop and environmental needs. Precision tillage practices enable accurate seed placement at optimal depths and spacing, which is essential for uniform crop emergence and maximizing yield potential. In colder climates, tillage can help warm the soil, allowing for earlier planting and extended growing seasons. Moreover, tillage facilitates the incorporation of soil amendments like lime, fertilizers, and compost, maintaining soil fertility and supporting crop growth. As a culturally significant practice passed down through generations, tillage has played a long-standing role in agriculture worldwide. Tiller machines contribute to soil fertility, structure, and microbial activity by incorporating organic matter like compost and crop residues into the soil. These machines enhance farming efficiency and cost-effectiveness by reducing the need for manual labor in soil preparation tasks. With

various sizes and configurations available, modern tiller machines allow farmers to customize tillage operations to suit specific crops, soil types, and field conditions. They can be used for seedbed preparation, primary tillage, or secondary tillage, depending on the farming system and crop rotation practices. Compared to traditional methods, tiller machines save time and fuel by covering larger areas more quickly and with less energy input [1].

II. FACTORS AFFECTING THE PERFORMANCE OF TILLER MACHINES

The type of soil in which tiller machines are used significantly influences their performance. The unique characteristics of different soil types affect the effectiveness, efficiency, and overall functionality of tiller machines. Key factors that impact tiller performance include soil texture, structure, moisture levels, organic matter content, rock content, root mass, and residue. In summary, soil type plays a crucial role in determining how well tiller machines operate. The composition of the soil—encompassing texture, structure, moisture, organic matter, and other elements—directly impacts the success of tillage operations. To maximize efficiency and achieve desired tillage outcomes, farmers must consider soil characteristics when selecting and using tiller equipment. Additionally, proper soil management practices, such as preserving soil structure and maintaining organic matter, can enhance soil quality over time, further improving the performance of tiller machines [2]. In agriculture, tiller machines come in various types, each designed to handle specific tillage tasks and soil conditions. Here are some of the most commonly used tiller machines:

A. *Rotary Tillers:*

These machines are frequently used for secondary tillage and seedbed preparation. They consist of multiple rotating blades or tines mounted on a horizontal shaft. As the machine is pushed or pulled forward, the rotating tines break up and pulverize the soil, creating an ideal seedbed for planting. Rotary tillers are versatile and can be used in a wide range of soil types and conditions.

B. *Disc Tillers:*

These machines till the soil using a series of rotating discs arranged on a horizontal shaft. The discs break up and mix crop residues and clods into the soil. Disc tillers are effective for primary tillage and are particularly useful for breaking through hard, compacted soils. They are commonly used for breaking new ground and preparing fields for planting.

C. *Power Harrows:*

Similar to rotary tillers, power harrows feature multiple rotating tines or blades mounted on a horizontal shaft. However, they are typically used for soil leveling and seedbed preparation rather than deep tillage, due to the wider spacing of the tines. Power harrows are often used in combination with seed drills when preparing seedbeds for row crops.

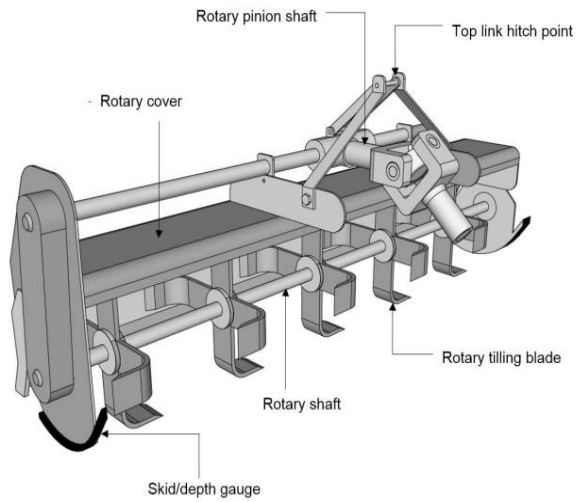


Fig. 1 Sketch of Rotary Tiller

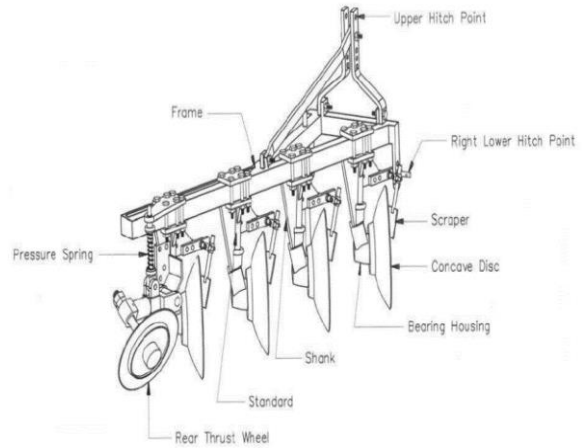


Fig. 2 Disc Tiller

Table 1: Types of Tiller Machine

Types of the Subsoiler	Min/Max Working Width	Number of Tines [pcs]	Min. Tractor Power [HP]	Mass [kg]
MGX 2200	1.50 - 2.20	2/3	120	310
MGX 3000	1.80 - 2.75	4/5	180	360

Cultivators are deep tillage tools equipped with multiple tines or sweeps that are pulled across the soil to suppress weeds and incorporate crop residues. They are commonly used for weed control and shallow tillage between rows of established crops, such as vegetables and row crops. Cultivators are available in various sizes and designs to suit different farming practices.

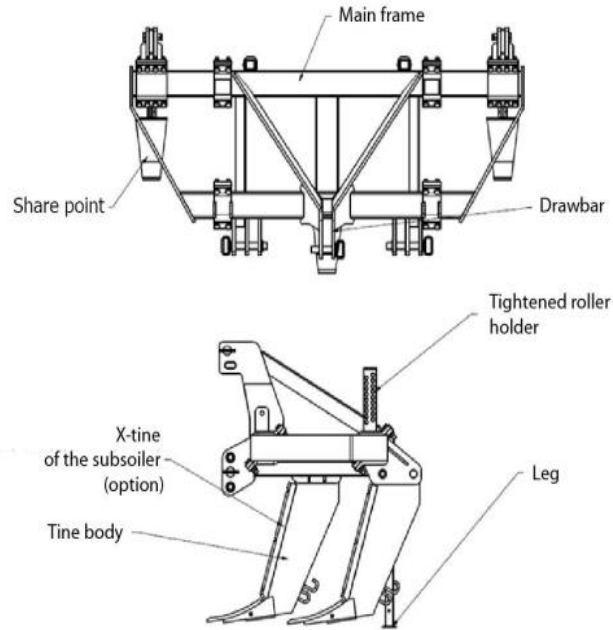


Fig. 5 MGX Subsoiler



Fig. 6 Cultivator

III. DISCUSSION

Tiller machines, often known as rotary tillers or cultivators, are essential farm tools used to break up soil, incorporate organic matter, and create a seedbed for planting. The impact of tiller machines on crop productivity and soil health can vary depending on factors such as soil type, tillage practices, and management strategies. As tiller machines churn the soil, they break apart soil aggregates, which are vital for maintaining soil structure by creating pore spaces that allow the passage of water, air, and roots. While this immediate improvement in soil tilth can enhance root penetration, excessive disturbance can eventually lead to soil compaction and reduced water infiltration.

Frequent use of tiller machines, especially in clayey or wet soils, can compact soil particles, reducing pore spaces, restricting root growth, and impeding water infiltration. Compacted soil also has lower oxygen levels, which can hinder microbial activity and limit nutrient availability. Despite these drawbacks, strategic tillage can positively affect soil aggregation and structure. For instance, tillage can improve soil aeration, incorporate organic matter, and promote root growth in compacted soils. However, these benefits depend significantly on the timing, depth, and frequency of tillage operations.

Tillage practices also play a critical role in nutrient loss and soil erosion in agricultural systems. Different tillage methods can influence soil organic matter content, surface cover, and structure, all of which affect erosion rates and nutrient runoff. The relationship between tillage practices and crop growth and yield is complex, varying based on factors such as soil type, climate, crop species, and management practices.

Tillage techniques have significant implications for greenhouse gas emissions and soil carbon sequestration. Conventional tillage, which involves mechanically plowing the soil, can accelerate the

breakdown of organic matter and release carbon dioxide (CO₂) into the atmosphere, contributing to higher greenhouse gas emissions. In contrast, reduced or no-tillage methods, by leaving crop residues on the soil surface and minimizing disturbance, can enhance carbon retention in the soil by fostering organic matter accumulation. This not only improves soil fertility and health but also reduces CO₂ emissions, helping to mitigate global warming [3].

Tiller machines are widely used in agriculture for weed control, seedbed preparation, and soil management. However, their efficiency and environmental impact are influenced by factors such as fuel consumption, air pollution emissions, soil compaction, and the overall sustainability of tillage operations. Sustainable agriculture seeks to reduce reliance on intensive tillage by integrating alternative practices such as cover cropping and crop rotation, using appropriate tiller machinery, and adopting conservation tillage measures to optimize energy use and minimize environmental impact [4].

As awareness of sustainability goals grows, farmers and agricultural policymakers are increasingly promoting conservation tillage through programs, incentives, and educational initiatives. Addressing sustainability concerns in tillage practices requires evaluating their impact on greenhouse gas emissions and soil carbon sequestration, optimizing the energy efficiency and environmental footprint of tiller machines, and encouraging the adoption of conservation tillage techniques for sustainable agriculture [5].

IV. CONCLUSION

In conclusion, tillage remains a vital agricultural practice with a profound impact on both crop productivity and soil health. This review highlights the importance of selecting appropriate tiller machines based on soil type, as their effectiveness varies with factors such as soil texture, moisture content, compaction, and organic matter. By understanding these variables and the specific performance of tiller machines on different soils, farmers can optimize tillage practices to enhance crop yields and maintain soil health. Furthermore, the review underscores the need for careful consideration of tillage methods to support long-term agricultural sustainability, balancing productivity with environmental stewardship.

ACKNOWLEDGMENT

The first author acknowledges the support of the Institute of Engineering & Management, Kolkata for the current work.

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